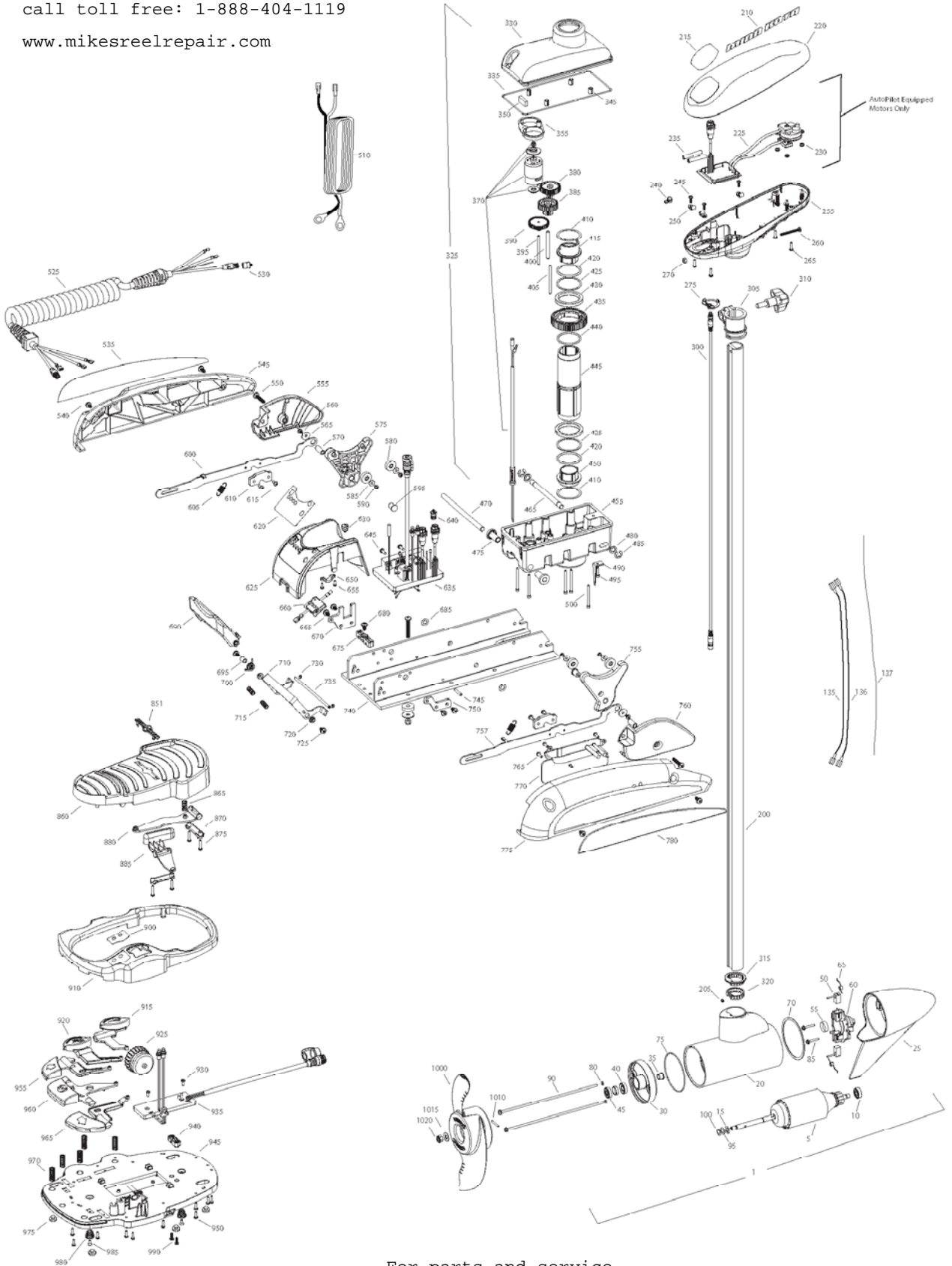


55 TERROVA
55 LBS THRUST
12 VOLT 50 AMPS
48" OR 54" SHAFT

for use with "AH" serial numbers
3-year warranty from the date of purchase

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Item	P/N	Description	Qty	Item	P/N	Description	Qty	Item	P/N	Description	Qty	Item	P/N	Description	Qty
1	277-9021	12V Motor 54" FW	1	325	2997050	Steering housing	1	610	2324210	Support block	2	960	2323705	Button, momentary	1
	277-9020	12V Motor 48" FW	1	330	2326501	Steering housing top	1	615	2323407	Screw, 10-32 x .375	4	965	2323701	Button, steer, right	1
	277-9023	12V Motor US2 54"	1	335	2324604	O-ring, case seal	1	620	2326550	Decal, speed control	1	970	2322704	Spring, foot pedal	5
	277-9022	12V Motor US2 48"	1	345	2305605	Roll pin 5/16	4	625	2320210	Cover, speed control	1	975	2325110	Bumper	4
5	2-100-145	Armature assembly	1	350	2308601	Breather, filter	1	630	2322901	Strain relief	1	980	2322706	Spring, barrel	2
10	140-010	Bearing	1	355	2328610	Cradle, motor	1	635	2324011	Control board, 12v	1	985	2323420	Screw, 8-18 x .375	2
15	788-015	Retaining ring	1	360	2302240	Pinion gear	1	640	2320203	Cap, dust, control board	1	990	2372100	Screw, 8-18 x .625	2
20		Included in #200 assembly		365	2300265	Cap, motor, plastic	1	645	2323406	Screw, 10-24 x	2				
25	421-050	Brush end housing assembly STD	1	370	2307050	Motor, steering	1	650	2321315	Holder, connector	1	■	1378131	Propeller kit WW2	1
	9421-146	Plain end housing US2 54"	1	375	2300560	Cap, spacer, plastic	1	655	2332103	Screw, 6-20 x .375	2	1000	2091160	Propeller WW2	1
	9421-145	Plain end housing US2 48"	1	380	2302255	Gear, cluster 3rd stage	1	660	2074080	Battery meter, 12v	1	1010	2262600	Drive pin, small	1
30	2-400-101	Plain end housing assembly	1	385	2302250	Gear, cluster 2nd stage	1	665	2323402	Screw, 1/4-20 x .375	4	1015	2091726	Washer, prop, small	1
35	144-049	Flange bearing	1	390	2302245	Gear, cluster 1st stage	1	670	2321940	Bracket, strain relief	1	1020	2053101	Nut, nylock, prop, small	1
40	880-003	Seal	1	395	2302610	Shaft, gear 1st stage	1	675	2321310	Strain relief, wire	1				
45	880-006	Seal with shield	1	400	2302620	Shaft, gear 3rd stage	1	680	2323405	Screw, 1/4-20 x .5	1				
50	188-036	Brush	2	405	2302615	Shaft, gear 2nd stage	1	685	2013100	Speed nut, .375	2				
55	725-050	Paper tube	1	410	2321704	Washer, thrust	2	690	2320215	Washer, release cover	1				
60	2-600-216	Brush plate assembly	1	415	2321515	Liner, output tube	1	695	2301700	Bushing,	1				
65	975-040	Brush spring	2	420	2324603	O-ring, 224	2	700	2302700	Spring, release handle	1				
70	337-036	Gasket	1	425	2321720	Shim, O-ring	2	710	2320400	Handle, release FW	1				
75	701-081	O-ring, motor	1	430	2327308	Bearing, ball sealed	2	715	2322712	Spring, release handle	2				
80	701-008	O-ring, thru-bolt	2	435	2322200	Gear, output	1	720	2322604	Bushing, handle	2				
85	830-007	Screw, 8-32	2	440	2324601	O-ring, output gear	1	725	2332104	Screw, 1/4-20 x .625	2				
90	830-008	Thru-bolt	2	445	2322230	Tube, output machined	1	730	2323000	E-clip, 3/16, SS	2				
95	990-067	Washer, steel	2	450	2321510	Collar, drive, bottom	1	735	2322606	Pin, follower, handle	1				
100	990-070	Washer, nylon	2	455	2326506	Steering housing, Bottom	1	740	2321901	Base extrusion, machined	1				
135	640-031	Leadwire, black	1	460	2320605	Leadwire, Steering	1	745	2322912	Spring pin,	2				
136	640-135	Leadwire, red	1	465	2322600	Pin, latch, zp	1	750	2321950	Bracket, sideplate	1				
137	640-306	Groundwire, brown, US2 only	1	470	2322602	Pin, pivot, zp	1	755	2323910	Ramp, 3 5/8" right	1				
200	2779105	Tube, composite 54" FW	1	475	2327310	Bushing, pivot pin	2	757	2324202	Arm, release, Right	1				
205		Included in #200 assembly		480	2321702	Washer, flat .375	2	760	2321920	Skid, right	1				
210	2325681	Decal, cover	2	485	2263011	E-ring .375	2	765	2301310	Screw, 8-18 x .5	3				
215	2325670	Decal, ctrl box 55	1	490	2322702	Spring, latch pin	2	770	2320220	Cover, access, FW	1				
	2325671	Decal, ctrl box 55 US2	1	495	2323410	Screw, 8-32 x .75	1	775	2321910	Sideplate, right	1				
	2325672	Decal, ctrl box 55 Autopilot	1	500	2323408	Screw, 8-32 x 2	7	780	2325640	Decal, sideplate, right	1				
	2325673	Decal, ctrl box 55 Autopilot & US2	1	510	2090651	Leawire, 10 ga	1	850	2994720	Foot pedal	1				
220	2320200	Cover, ctrl box	1	525	2991271	Coil cord	1	851	2326710	Plug, foot pedal	1				
225	2324030	Ctrl board, compass, Autpilot only	1		2991272	Coil cord, US2	1	855	2324400	Pedal, heel-toe	1				
230	2302960	Grommet, compass, Autopilot only	3	530	2320202	Cap, dust, coil cord, non-AP only	1	865	2322714	Spring, momentary	1				
235	2065400	Wire insulator	2	535	2325641	Decal, sideplate, left	1	870	2321300	Clamp	2				
240	2040340	Connector, scotchlock, US2 only	1	540	2323404	Screw, 1/4-20	4	875	2223430	Screw, 8 x .75	4				
245	2372100	Screw, 8-18 x .625	3	545	2321915	Sideplate, left	1	880	2328600	Flex finger	1				
250	2052510	Cable clamp	3	550	2263426	Screw, 1/4-20 x 1.25	2	885	2323710	Button, momentary, left	1				
255	2322500	Ctrl box	1	555	2321925	Skid, left	1	900	2325660	Decal, foot pedal	1				
260	2332102	Screw, 10-24	1	560	2323422	Screw, 10-24 x .375	2	910	2320205	Cover, heel-toe	1				
265	2372100	Screw, 8-18 x .625	4	565	2321700	Washer, #10 SS	2	915	2323725	Button, AP	1				
270	2333101	Nut, 10-24	1	570	2327306	Bushing, pivot	2	920	2323715	Button, Mom/Con	1				
275	2224700	Plug, ctrl box, US2 motors only	1	575	2323915	Ramp, 3 5/8" left	1	925	2320100	Knob, speed, foot pedal	1				
	2224702	Plug, ctrl box	1	580	2325115	Pad, rubber rest	4	930	2332103	Screw, 6-20 x .375	2				
300	2211415	Universal sonar 2 extension cable	1	585	2321706	Washer, #8	4	935	2324020	Control board, foot pedal	1				
305	2321500	Depth collar	1	590	2323412	Screw, 8-18 x .25	4	940	2322900	Strain relief, foot pedal	1				
310	2260900	Knob, depth collar	1	595	2324705	Insert, ramp	2	945	2324500	Base plate, foot pedal	1				
315		Included in #200 assembly		600	2324200	Arm, release, left	1	950	2301310	Screw, #8 x .5	10				
320		Included in #200 assembly		605	2322710	Spring, extension	2	955	2323700	Button, steer, left	1				

Seal & O-Ring Kit p/n 2888460

* This item is part of an assembly. This item cannot be sold separately due to machining and /or assembly that is required.

P/N 2324930

REV. B 9-06

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Terrova 55 is 12-volt!

