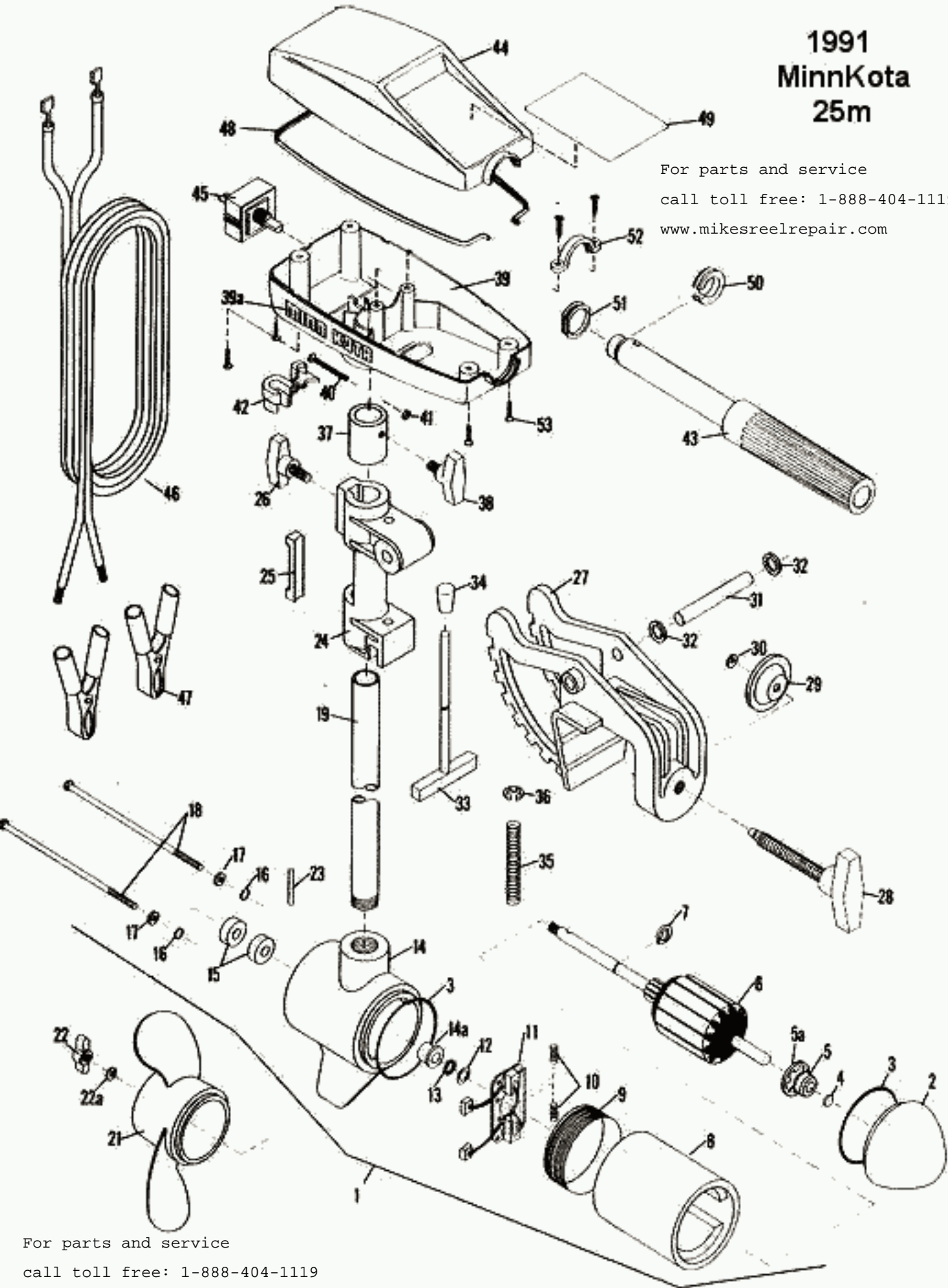


# 1991 MinnKota 25m

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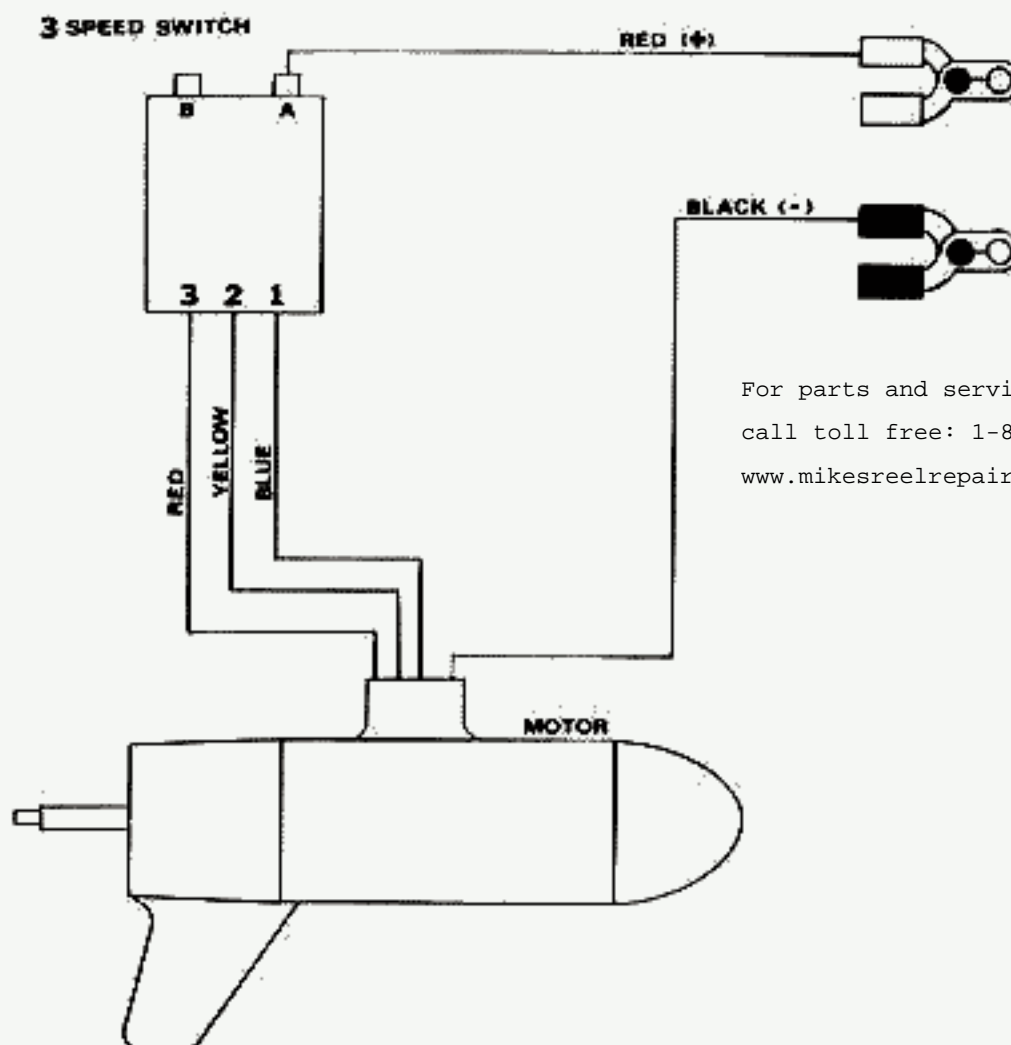


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## 1991 MinnKota 25m Parts Listing

Item No.	Part No.	Description	Item No.	Part No.	Description	Item No.	Part No.	Description
1	202-1040	Motor Assembly 25M (complete)	18	403-351	Thru Bolt (2 req'd.)	38	201-1360	Depth Collar Set Screw
2	401-020	Front End Bell	19	201-2000	Tube—27"	39	201-2520	Control Box
3	401-460	O-Ring (2 req'd.)	21	203-1151	Propeller	39A	201-6600	Decal—Control Box (2 req'd.)
4	401-050	Thrust Disc	22	203-3110	Propeller Nut	40	201-3420	Control Box Screw
5	401-600	Bearing	22A	201-1720	Propeller Washer	41	201-3110	Hex Nut
5A	405-302	Bearing Retainer	23	208-2600	Shear Pin	42	201-2910	Strain Relief
6	402-204	Armature	24	201-1800	Hinge	43	202-0960	Handle Assembly
7	401-300	E-Ring	25	201-2800	Tension Block	44	201-0220	Control Box Cover
8	402-251	Center Section w/ Magnets	26	203-1320	Steering Tension Set Screw	45	202-4000	Switch—3 Speed
9	402-240	Speed Coil	27	201-1900	Bracket	46	202-0600	Lead Wire (includes Battery Clips and Terminals)
10	401-080	Brush Spring (2 req'd.)	28	201-1370	Clamp Screw	47	201-0700	Battery Clips (2 req'd.)
11	401-401	Brush Plate Assembly	29	201-1710	Clamp Screw Washer	48	201-6900	Gasket—Cover
12	401-170	Steel Washer	30	201-3010	Retaining Ring	49	202-5660	Decal—Cover 25M
13	401-171	Thrust Washer	31	201-0500	Hinge Pin	50	201-0000	Handle Bearing (inner)
14	401-031	Rear End Bell	32	201-3100	Speed Nut (2 req'd.)	51	201-0010	Handle Bearing (outer)
14A	401-000	Shoulder Bushing	33	201-3600	T-Bar	52	201-0030	Bearing Cap
15	401-461	Seal (2 req'd.)	34	201-0100	Till Lock Button	53	201-2100	Screw—Cover (6 req'd.)
16	401-462	Thru Bolt O-Ring (2 req'd.)	35	201-2700	T-Bar Spring			
17	401-172	Thru Bolt Washer (2 req'd.)	36	201-3000	E-Ring			
			37	201-1501	Collar			

## WIRING DIAGRAM



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