

Accurate

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Note: parts 53, 54, 55
 preset drag adjustment
 washers

Note: parts 76, 77, 78
 handle adjustment
 washers

BOSS 665HX MAGNUM INTERNAL PARTS BLOWOUT (IPB)

PART NO.:

GENERAL TOLERANCES UNLESS NOTED		THIS DRAWING IS THE PROPERTY OF ACCURATE FISHING PRODUCTS LOS ANGELES, CA AND SHALL NOT BE LOANED, REPRODUCED, COPIED, OR USED FOR ANY PURPOSE EXCEPT THE MANUFACTURE OF ARTICLES FOR ACCURATE FISHING PRODUCTS DRAWING TO BE RETURNED UPON REQUEST	DESCRIPTION: BOSS TOTAL ASSEMBLY		COPY	APPR
UNFINISHED TO UNFINISHED SURFACE DIMENSIONS SHALL CONFORM	ANGLES ±.003 WHEN NOT SHOWN		ACCURATE FISHING PRODUCTS LOS ANGELES, CA AND SHALL NOT BE LOANED, REPRODUCED, COPIED, OR USED FOR ANY PURPOSE EXCEPT THE MANUFACTURE OF ARTICLES FOR ACCURATE FISHING PRODUCTS DRAWING TO BE RETURNED UPON REQUEST	PART NAME: BOSS TOTAL ASSEMBLY		QA
±.01	±.01 DEGREE		DRAWN: DOUGLAS NILSEN	DATE: 10-Aug-01	MFG ENG	
±.25 TO 1.5 INSIDE CORNER RADIUS	±.25 TO 1.5 INSIDE CORNER RADIUS		APPROVED:	DATE:	EDT ENG	
✓.635 MICROMETER FINISH ON MACHINED SURFACES	✓.635 MICROMETER FINISH ON MACHINED SURFACES				PART SHIP	
⊖ DATUM INDICATING SYMBOL	⊥ PERPENDICULARITY		Accurate Fishing Products Los Angeles, CA		COMPUTER GENERATED	
⊕ LOCATION	∠ ANGULARITY		DRAWING: BOSS TOTAL 665HM ASSM		SIZE: C	
⊙ CONCENTRICITY	∩ RUNOUT (T.I.R.)		VENDOR: ACCURATE	MATL:	WEIGHT-KGS:	SHEET: 1 of 1
▭ FLATNESS	∥ PARALLELISM				SCALE: 0.80	

BOSS 665HX MAGNUM REEL REV B

No.	COMPONENT NAME	QTY	PART No.	Price	No.	COMPONENT NAME	QTY	PART No.	Price
1	BOSS HANDLE KEEPER SCREW	1	B-1800	\$ 0.27	44	BOSS HANDLE SCREW BALL	1	B-1646	\$ 0.17
2	BOSS 665HX SIDEPLATE SUB-ASSY	1	B-1814	\$ 200.00	45	BOSS CLICKER DRAG CAP	1	B-984	\$ 6.67
3	BOSS 665HX SIDEPLATE	1	B-1719	\$ 60.50	46	BOSS DRAG CAP RETAINER	2	B-1048	\$ 0.50
4	BOSS ANTI-REVERSE BEARING	2	B-1270	\$ 16.67	47	BOSS DRAG BEVEL WASHER	2	B-1020	\$ 1.67
5	BOSS GEAR SHAFT BUSHING	2	B-1632	\$ 1.25	48	BOSS TITANIUM WASHER	2	B-1314	\$ 20.17
6	BOSS GEAR SHAFT	1	B-982	\$ 12.00	49	BOSS SPOOL SPRING	2	B-1718	\$ 1.00
7	BOSS 6:1 MAIN GEAR	1	B-1512	\$ 16.67	50	BOSS HANDLE SCREW SPRING	1	B-1650	\$ 1.00
8	BOSS HANDLE KNOB HUB	1	AR-50040	\$ 2.83	51	BOSS 665H 6:1 PINION GEAR	1	B-1514	\$ 25.00
9	BOSS MAIN LEVER WASHER	1	B-1028	\$ 0.27	52	BOSS PINION BUSHING	1	B-990	\$ 4.17
11	BOSS POWER HANDLE	1	B-1802	\$ 8.33	53	BOSS SPOOL ADJ. WASHER .015	1	B-1254	\$ 0.33
12	BOSS HANDLE KNOB	1	B-1068	\$ 7.50	54	BOSS SPOOL ADJ. WASHER .020	1	B-1606	\$ 0.42
13	BOSS HANDLE PIN	1	B-1070	\$ 2.67	55	BOSS SPOOL ADJ. WASHER .025	1	B-1610	\$ 0.50
14	BOSS HANDLE SCREW-LEFT HAND	1	B-1190	\$ 1.20	57	BOSS SPOOL COVER G/S	1	B-1528	\$ 5.00
16	BOSS GEAR SIDEPLATE BEARING	1	B-1272	\$ 9.90	60	BOSS TENSION CAM SUB-ASSY	1	B-1614	\$ 21.67
17	BOSS STRIKE BUTTON	1	L-832	\$ 0.33	61	BOSS 665H FRAME SUB-ASSY	1	B-1706	\$ 146.95
18	BOSS STRIKE BUTTON SPRING	2	70880S	\$ 1.07	62	BOSS 665H FRAME	1	B-1104	\$ 86.42
19	BOSS STRIKE BUTTON COVER	1	L-1050	\$ 2.00	63	BOSS CLICKER RING	1	522	\$ 5.00
20	BOSS 665HX GEAR COVER	1	B-1626	\$ 1.67	64	BOSS CLICKER KNOB WASHER	1	B-1126	\$ 0.33
21	BOSS 665H MAIN LEVER ARM	1	B-1326	\$ 14.17	65	BOSS CLICKER KNOB	1	B-1038	\$ 3.33
22	BOSS STRIKE BUTTON SCREWS	2	B-1290	\$ 0.23	66	BOSS CLICKER DOG	1	B-1040	\$ 2.67
23	BOSS GEAR SHAFT HANDLE SCREW	1	B-1274	\$ 3.47	67	BOSS FRAME RETAINER	1	B-1052	\$ 0.42
24	BOSS SIDEPLATE SCREWS	4	B-1294	\$ 0.42	68	BOSS CLICKER RING SCREWS	2	B-1296	\$ 0.17
25	BOSS TENSION CAM TRACK	1	B-996	\$ 8.33	69	BOSS FRAME STUD WASHERS	2	B-1276	\$ 0.25
27	BOSS TENSION CAM	1	B-988	\$ 8.33	70	BOSS FRAME STUD	2	B-1154	\$ 1.67
28	BOSS TENSION CAM PIN	2	L-872	\$ 1.67	71	BOSS FRAME BASE (FOOT)	1	B-1084	\$ 11.67
29	BOSS MAIN LEVER RETAINER	1	B-1640	\$ 1.13	72	BOSS FRAME BASE SCREWS	4	B-1278	\$ 0.25
30	BOSS TENSION CAM WASHER	1	B-986	\$ 7.50	73	BOSS CLICKER KNOB RETAINER	1	B-1298	\$ 0.33
31	BOSS TENSION CAM O-RING	1	B-1292	\$ 0.17	76	BOSS HANDLE WASHER .010	1	B-1658	\$ 0.33
33	BOSS TENSION CAM COVER	1	B-1080	\$ 0.33	77	BOSS HANDLE WASHER .015	1	B-1660	\$ 0.42
34	BOSS 665H SPOOL	1	B-1092	\$ 55.47	78	BOSS HANDLE WASHER .025	1	B-1662	\$ 0.50
35	BOSS 665HX SPOOL SUB-ASSY	1	B-2336	\$ 217.60	79	BOSS 665H HANDLE SUB-ASSY	1	B-1816	\$ 29.92
36	BOSS SPOOL BEARING	2	B-1624	\$ 6.67	80	BOSS HANDLE SCREW SUB-ASSY	1	B-1668	\$ 6.67
37	BOSS 665H FIBER WASHER	2	B-1264	\$ 15.13	82	BOSS TENSION CAM BEARING	1	B-1280	\$ 8.33
38	BOSS 665H SPOOL COV C/S	1	B-1704	\$ 6.67	83	BOSS FRAME BEARING	1	B-1280	\$ 8.33
39	BOSS SPOOL COVER SCREWS	8	B-2754	\$ 0.17	84	BOSS FRAME CLAMP	1	B-660	\$ 13.33
40	BOSS HANDLE SCREW ROLL PIN	1	B-1642	\$ 0.12	85	BOSS FRAME CLAMP SLEEVE NUT	2	B-1444	\$ 2.08
41	BOSS 665H SPOOL SHAFT	1	B-1300	\$ 9.17	86	BOSS MAIN GEAR SHAFT WASHER	1	B-2360	\$ 0.30
42	BOSS SPOOL SHAFT RETAINER	2	B-1284	\$ 0.33	87	BOSS CLICKER DOG WASHER	1	B-3128	\$ 0.33