



In the U.S.A., replacement parts may be ordered directly from MINN KOTA Parts Dept., JWA North America, 1531 E. Madison Avenue, Mankato, Minnesota 56001. In Canada, parts may be ordered from any of the Canadian Authorized Service Centers shown on the enclosed list. Be sure to provide the MODEL and SERIAL numbers of your motor when ordering parts. Please use the correct part numbers from the parts list. Payment for any parts ordered from the MINN KOTA parts department, may be by cash, personal check, Discover Card MasterCard, VISA, or UPS C.O.D. To order, call 1-800-227-6433 or FAX 1-800-527-4464.

Hors de États-Unis, veuillez vous reporter à la liste ci-jointe pour le Centre de Service Agréé MINN KOTA le plus proche. Ne pas oublier de fournir les numéros de Modèle et de Série de votre Moteur lorsque vous placez une commande. Employez toujours le numéro de pièce exact se trouvant sur la liste des pièces de remplacement.

Fora da América do Norte, queira consultar a lista anexa para identificar o Centro de Serviço Autorizado MINN KOTA. Não deixe de incluir o número do MODELO e o número de SÉRIE do seu motor ao pedir peças. Sempre use os números corretos das peças da lista de peças.

1	406023	FRONT ENDBELL 812, 824	*29	2256300	TIE WRAP 5"—ORDER 28	66	2302960	GROMMET-COMPASS (3 REQ'D)
	406022	FRONT ENDBELL 865	*30	2301912	BASE MACHINED	67	2332103	SCREW-6-20 X 3/8 (2 REQ'D)
2	406403	BRUSH PLATE ASSEMBLY 812, 824	31	2301834	DRIVE HOUSING	68	2256300	TIE WRAP-5.5"-BLACK
	406404	BRUSH PLATE ASSEMBLY 865	31A	2032001	DRIVE HOUSING SLEEVE	69	2372100	SCREW-8-18 X 5/8 (4 REQ'D)
3	406082	BRUSH SPRING (2 REQ'D) 812, 824	*31B	2307302	BUSHING- INSIDE (2 REQ'D) ORDER 31E	70	2303002	PIG RING
	406081	BRUSH SPRING (2 REQ'D) 865	*31C	2307303	BUSHING- OUTSIDE (2 REQ'D) ORDER 31E	71	2301220	COIL CORD-W/STRAIN RELIEF 42"
4	406071	BRUSH ASSEMBLY (2 REQ'D) 812, 824	*31D	2304600	O-RING ORDER 31E		2301221	COIL CORD-W/STRAIN RELIEF 48"
	406072	BRUSH ASSEMBLY (2 REQ'D) 865	31E	2887301	BUSHING KIT (INCLUDES 31B, 31C, 31D)		2301222	COIL CORD-W/STRAIN RELIEF 54"
5	406342	BRUSH PLATE SCREW (2 REQ'D) 812, 824	31F	2302221	DRIVE HOUSING GEAR	72	2302920	GROMMET-LEADWIRE
	406341	BRUSH PLATE SCREW (2 REQ'D) 865	*31G	2307030	DRIVE HOUSING MOTOR ASSEMBLY	73	2306531	COVER-SPD CONTROL
6	406010	BALL BEARING	32	2305519	DECAL-STEERING MOTOR	74	2306605	DECAL BATTERY GAUGE
7	406208	ARMATURE ASSEMBLY 812	33	2305110	PAD-PIVOT SUPPORT (4 REQ'D)	75	2305557	DECAL-ON/OFF 812
	406207	ARMATURE ASSEMBLY 824	34	2305100	PAD-PIVOT (2 REQ'D)		2305558	DECAL-ON/OFF 824
	405204	ARMATURE ASSEMBLY 865	35	2013100	NUT-SPEED (4 REQ'D)		2305554	DECAL-ON/OFF 865
8	405300	E-RING	36	2300500	PIN-LATCH	76	2090601	LEADWIRE 10GA 44" ASSEMBLY
9	406170	THRUST WASHER- STEEL	37	2300510	PIN-PIVOT	76A	2090700	RING TERMINAL (2 REQ'D)
10	405171	THRUST WASHER- NYLATRON	38	2303610	ROD-RELEASE	77	2305800	DECAL LEADWIRE-BATTERY
11	406490	GASKET 812, 824	39	2302700	SPRING-RELEASE LEVER	78	2090620	CONNECTOR CABLE- 24 VOLT (824 ONLY)
	406480	GASKET 865	40	2303710	LEVER-RELEASE	79	2065400	WIRE INSULATOR-LGE 1-3/4 (3 REQ'D)
12	409253	CENTER SECTION W/MAGNETS 812, 824	41	2301700	SPACER-RELEASE LEVER	80	2994700	FOOT PEDAL ASSY- (INCLUDES ITEMS 80-97)
	405257	CENTER SECTION W/MAGNETS 865	42	2303430	SCREW- 1/4-20 X 5/8	80A	2304510	FOOT PEDAL-BASE
12A	2006605	DECAL GOLD (2 REQ'D) 812, 824	43	2300101	RELEASE-KNOB	81	2308500	WEAR PLATE
	2006606	DECAL RED (2 REQ'D) 865	44	2031521	COLLAR- DRIVE W/INSERT	82	2304516	FOOT PEDAL-UPPER
13	406470	O-RING 812, 824	45	2011365	SCREW-COLLAR W/KNOB	83	2304520	FOOT PEDAL-LOWER
	406460	O-RING 865	46	2332102	SCREW-10-24 X 1-3/4	84	2307210	LEVER MOM/CON
14	406033	REAR ENDBELL 812, 824	47	2333101	NUT-HEX	85	2302730	SPRING-LONG-UPPER PEDAL
	406032	REAR ENDBELL 865	48	2302935	STRAIN RELIEF-DRIVE HOUSING	86	2302731	SPRING-SHORT-UPPER PEDAL
14A	406600	FLANGE BEARING (SERVICE CENTER ONLY)	49	2332100	SCREW-8-32 X 3/8	87	2302732	SPRING-LOWER PEDAL
15	406461	SEAL	50	2332101	SCREW-8-32 X 1/2 (2 REQ'D)	88	2304012	CONTROL BOARD ASSEMBLY-FOOT PEDAL
16	406471	SEAL- CUP	51	2301710	WASHER-INSUL. TRANSFER BAR (2 REQ'D)	*88A	2300730	CONTROL CORD ASSEMBLY
17	405462	O-RING —THRU BOLT (2 REQ'D) 812, 824	52	2774015	CNTRL BRD ASSEMBLY 812, 865 (52A-54,100)	89	2300120	KNOB-SPEED SELECTOR
	401462	O-RING —THRU BOLT (2 REQ'D) 865	*52A	2304015	CONTROL BOARD 812, 865 ORDER 52	90	2300121	HOUSING-SPEED SELECTOR
18	406353	THRU BOLT (2 REQ'D) 812, 824	52	2774017	CNTRL BRD ASSY 824 (INCLUDES 52A-54,100)	91	2302840	ACTUATOR-BOARD
	405352	THRU BOLT (2 REQ'D) 865	*52A	2304017	CONTROL BOARD 824 ORDER 52	92	2302841	ACTUATOR-MOM/CON
19	2099051	MOTOR ASSEMBLY 812- 42", 48"	53	2304072	BEZEL-SWITCH	93	2302842	ACTUATOR-STEERING)
	2099052	MOTOR ASSEMBLY 812- 54"	54	2304073	SWITCH-ROCKER	94	2302100	SCREW-6-20 X 1/2 (5 REQ'D)
	2099056	MOTOR ASSEMBLY 824	55	2305400	SHRINK TUBE-3/8 OD (4 REQ'D)	95	2372100	SCREW-8-18 X 5/8 (5 REQ'D)
	2069026	MOTOR ASSEMBLY 865-42", 48"	56	2034031	BATTERY METER-ELECT 12V 812, 865	96	2266610	DECAL-CON/MOM LEVER
	2069027	MOTOR ASSEMBLY 865-54"		2034032	BATTERY METER-ELECT 24V 824	97	2335130	BUMPER- ACTUATOR
20	2032053	TUBE 42"	57	2993801	SIDEPLATE (LEFT) W/REST PAD	98	2994807	BAG ASSEMBLY- (RUBBER BUMPERS)
	2032054	TUBE 48"	57A	2305150	REST PAD	*98A	2305131	RUBBER BUMPER (4 REQ'D)
	2032055	TUBE 54"	58	2305565	DECAL SIDEPLATE-LEFT 812, 865	99	2994803	BAG ASSY (BOLTS, NUTS, WASHERS)
21	2091150	PROPELLER (W.WEDGE) 812, 824		2305555	DECAL SIDEPLATE-LEFT 865	*99A	2153501	BOLT-MOUNTING- STGD (4 REQ'D)
	2061125	PROPELLER (W.WEDGE) 865	59	2993901	SIDEPLATE (RIGHT) W/REST PAD	*99B	2151726	WASHER-STANDARD 5/16 (4 REQ'D)
22	2051700	LOCKWASHER-PROP	59A	2305150	REST PAD	*99C	2153100	NUT-MOUNTING (4 REQ'D) (4 REQ'D)
23	2053100	NUT-PROP	60	2305566	DECAL SIDEPLATE-RIGHT 812, 824	*99D	2301720	WASHER-MOUNTING RUBBER (6 REQ'D)
24	2092600	PIN-DRIVE		2305566	DECAL SIDEPLATE-RIGHT 865	100	2305141	INSULATING PAD 812, 865
25	2990318	WIRE EXTENSION-BLACK (54" 824 ONLY)	61	2303430	SCREW-1/4-20 X 5/8 (4 REQ'D)		2315105	INSULATING PAD 824
26	2990319	WIRE EXTENSION-RED (54" 824 ONLY)	62	2302511	CONTROL BOX			
27	2375400	SHRINK TUBE-1/4 X 1-3/4 (2 REQ'D 54" 824)	64	2300212	CONTROL BOX COVER 812,824			
28	2884079	FILTER ASSEMBLY (INCLUDES 28A, 29)		2300211	CONTROL BOX COVER 865			
*28A	2304079	RF FILTER—ORDER 28	65	2994000	CONTROL BOARD- COMPASS			

* This item is part of an assembly. This item cannot be sold separately due to machining and /or assembly that is required.

