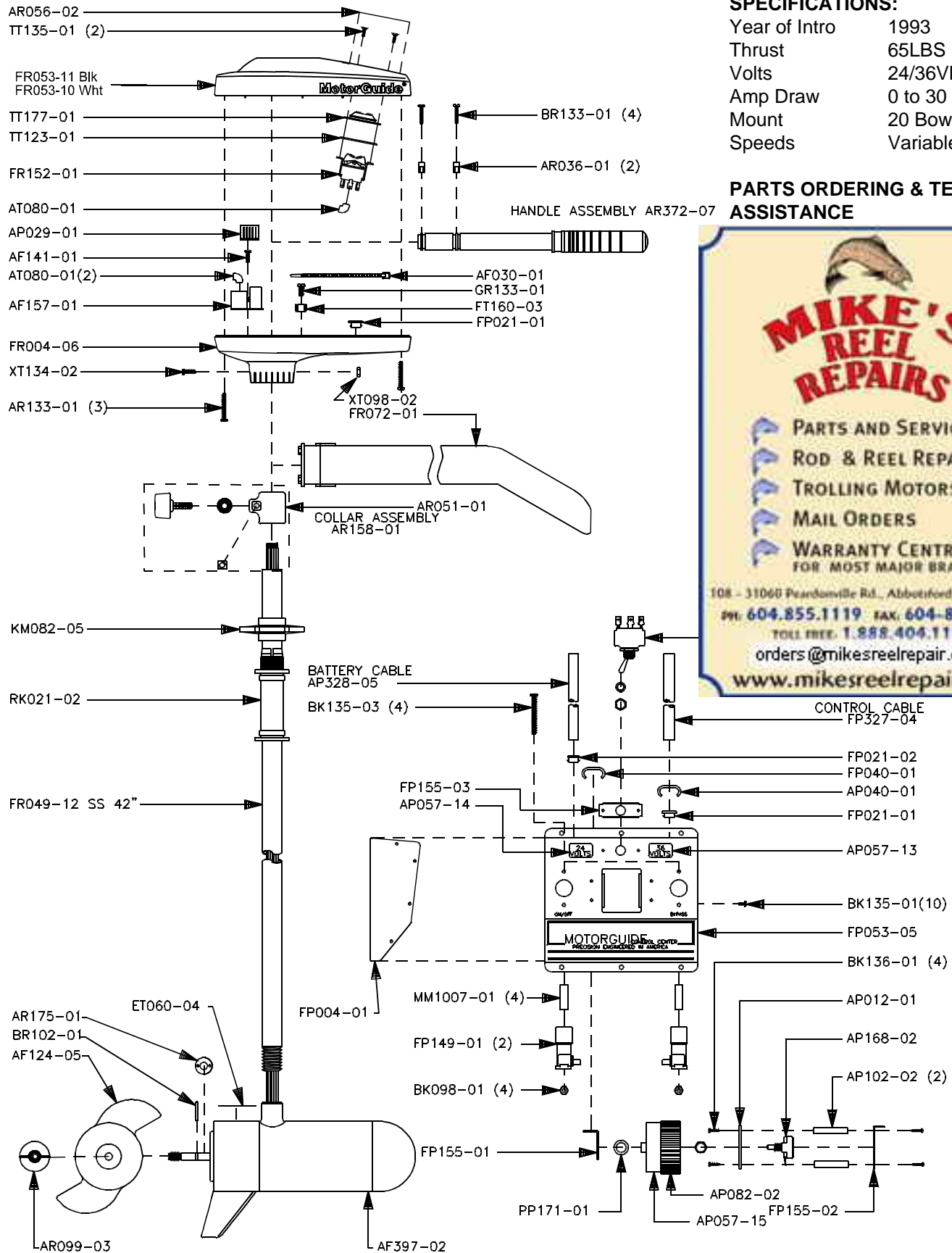


# MotorGuide® REPAIR PARTS

**Model:**  
**675**

## BEAST 675



### SPECIFICATIONS:

Year of Intro	1993
Thrust	65LBS
Volts	24/36VDC
Amp Draw	0 to 30 amps
Mount	20 Bow
Speeds	Variable

### PARTS ORDERING & TECH ASSISTANCE

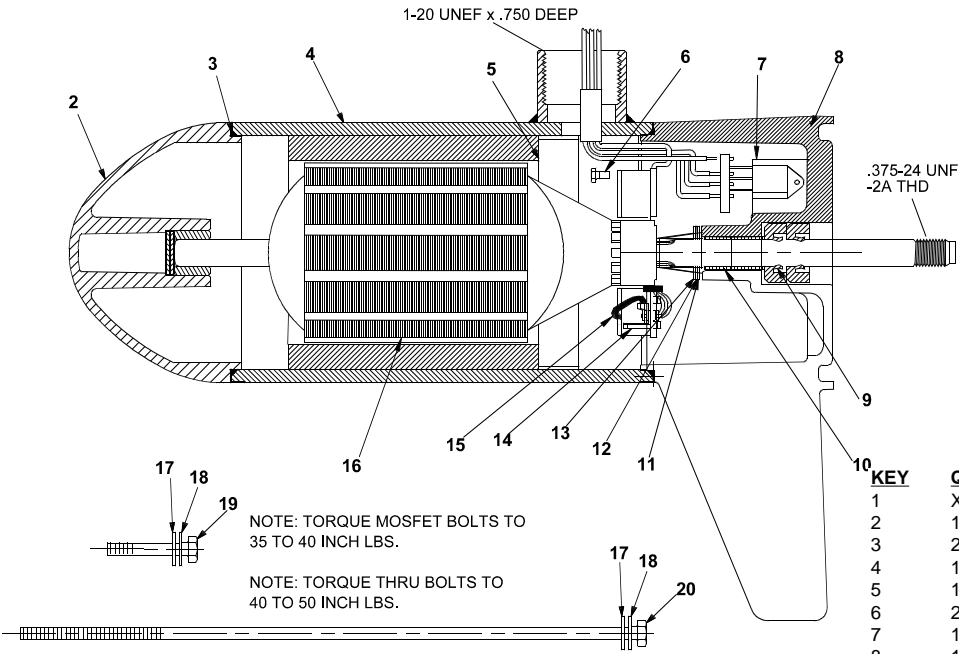
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orders@mikesreelrepair.com  
www.mikesreelrepair.com

# LOWER UNIT BREAKDOWN

**Model:**  
**675**



DIRECTION OF ROTATION IS COUNTER CLOCKWISE WHEN VIEWED FROM PROPELLER END WITH RED POSITIVE & BLACK NEGATIVE.

KEY	QTY	DESCRIPTION	PART NO.
1	X	MOTOR	AF397-02
2	1	NOSE CAP	JF3212-01
3	2	O RING SEAL	MR217-01
4	1	HOUSING ASY	AF3210-01
5	1	RETAINER	JF233-01
6	2	BRUSH CARD SCREW	MR228-01
7	1	DURA AMP MODULE	JF096-07
8	1	COMM CAP	JF3205-04
9	2	SHAFT SEAL	MR223-01
10	1	BEARING	MR206-01
11	1	NYLATRON WASHER	MR226-01
12	1	WASHER	MR227-01
13	1	E RING	MR219-02
14	2	BRUSH SPRINGS	MR214-02
15	1	BRUSH ASY LESS SPRING	AF3201-04
16	1	ARMATURE 3.5"	AF3207-01
17	4	STATIC SEAL	MR222-01
18	4	THRU BOLT WASHER	MR216-01
19	2	DURA AMP SCREW	MR229-04
20	2	THRU BOLT	MR218-11

## WIRING

