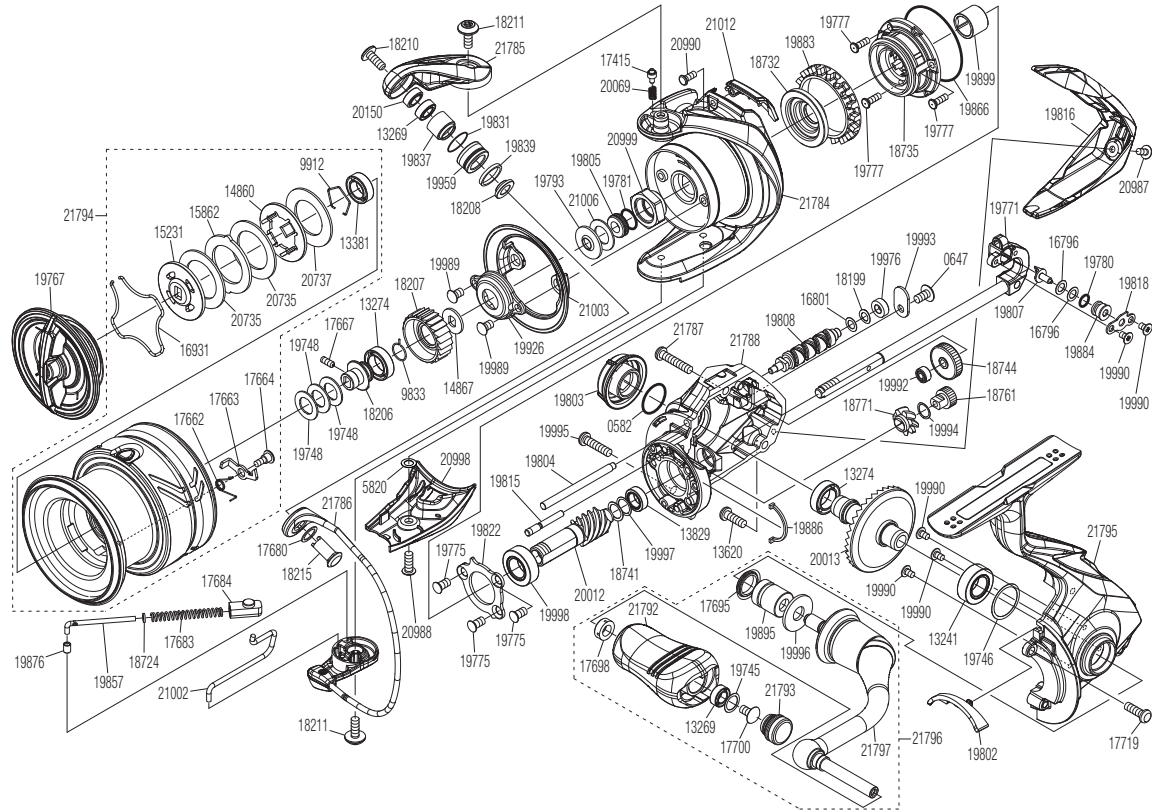


# SHIMANO

## SUSTAIN

## SA-2500HG



Please note that the number of adjusting washers may not always be the same as shown in the exploded views.

(51SF46E028X)

Please note that your actions take full responsibility when you take it apart.

| #     | Part No. | Description            | #     | Part No. | Description                 | #     | Part No. | Description             |
|-------|----------|------------------------|-------|----------|-----------------------------|-------|----------|-------------------------|
| 0582  | 108WH    | O Ring                 | 18744 | 10DK0    | Idle Gear                   | 19994 | 10TBA    | Washer                  |
| 0647  | 10QG5    | Screw                  | 18761 | 10DK2    | Idle Gear (Small)           | 19995 | 10L6N    | Screw                   |
| 5820  | 105AA    | Washer                 | 18771 | 10S9M    | Idle Gear (Large)           | 19996 | 10H9N    | Washer                  |
| 9833  | 107V2    | Ratchet Spring         | 19745 | 104FH    | Washer                      | 19997 | 10HE5    | Washer                  |
| 9912  | 10GEW    | Bearing Retainer       | 19746 | 101AY    | Washer                      | 19998 | 10DZB    | Ball Bearing            |
| 13241 | 104JD    | Ball Bearing           | 19748 | 10DHG    | Spool Washer                | 20012 | 10DWZ    | Pinion Gear             |
| 13269 | 104VX    | Ball Bearing           | 19767 | 10180    | Drag Knob Assembly          | 20013 | 10R8X    | Drive Gear              |
| 13274 | 104PP    | Ball Bearing           | 19771 | 10DYR    | Main Shaft Assembly         | 20069 | 10HE7    | Click Spring            |
| 13381 | 104JT    | Ball Bearing           | 19775 | 100WY    | Screw                       | 20150 | 10E44    | Collar                  |
| 13620 | 10L6D    | Screw                  | 19777 | 100WT    | Screw                       | 20735 | 10E66    | Drag Washer A           |
| 13829 | 104JZ    | Ball Bearing           | 19780 | 100WX    | O Ring                      | 20737 | 10E6E    | Drag Washer B           |
| 14860 | 10BBP    | Key Washer             | 19781 | 10DXE    | O Ring                      | 20987 | 10RX2    | Screw                   |
| 14867 | 103PE    | Spool Support A        | 19793 | 1017W    | Bearing Water Proof         | 20988 | 101CC    | Screw                   |
| 15231 | 10QBU    | Key Washer B           | 19802 | 1017Y    | Bail Trip Strike            | 20990 | 10RNG    | Screw                   |
| 15862 | 102XW    | Eared Washer           | 19803 | 10RSK    | Handle Screw Cap            | 20998 | 10095    | Bail Hold Support Guard |
| 16796 | 1070D    | Spacer                 | 19804 | 10DVX    | Oscillating Guide A         | 20999 | 100RN    | Rotor Nut               |
| 16801 | 10K9C    | Washer                 | 19805 | 10RDL    | Main Shaft Collar           | 21002 | 10099    | Bail Trip Lever         |
| 16931 | 10B8N    | Retainer               | 19807 | 1018D    | Oscillating Pawl            | 21003 | 1009M    | Rotor Brim              |
| 17415 | 106ZC    | Click Pin              | 19808 | 10DVY    | Worm Shaft                  | 21006 | 100RU    | Washer                  |
| 17662 | 10TNX    | Drag Click Spring      | 19815 | 10DVW    | Idle Gear Shaft             | 21012 | 10S7B    | Counter Weight Cover    |
| 17663 | 10TNV    | Drag Click             | 19816 | 10RS0    | Rear Protector              | 21784 | 1012C    | Rotor Assembly          |
| 17664 | 10TRB    | Screw                  | 19818 | 10182    | Oscillating Pawl Cover      | 21785 | 100K6    | Bail Arm                |
| 17667 | 10PN3    | Set Screw              | 19822 | 10DWD    | Bearing Retainer            | 21786 | 1011X    | Bail Assembly           |
| 17680 | 1018Z    | Washer                 | 19831 | 1009E    | O Ring                      | 21787 | 10DVM    | Screw                   |
| 17683 | 105R6    | Bail Spring            | 19837 | 1009K    | Bushing                     | 21788 | 100Q0    | Body                    |
| 17684 | 107AB    | Bail Spring Guide B    | 19839 | 10RFZ    | Spacer                      | 21792 | 10325    | Handle Knob             |
| 17695 | 10PXV    | Handle Shaft Seal      | 19857 | 10SAN    | Bail Spring Guide A         | 21793 | 10TAL    | Handle Knob Seal        |
| 17698 | 10PXZ    | Bushing                | 19866 | 1009Z    | O Ring                      | 21794 | 100K5    | Spool Assembly          |
| 17700 | 10LFA    | Screw                  | 19876 | 1009B    | Bail Spring Guide A Bushing | 21795 | 1012M    | Side Cover Assembly     |
| 17719 | 10M2G    | Screw                  | 19883 | 10QXQ    | Friction Ring               | 21796 | 10TAM    | Handle Assembly         |
| 18199 | 10ECK    | Spacer                 | 19884 | 1009L    | Oscillating Slider Bushing  | 21797 | 1011K    | Handle Shank Assembly   |
| 18206 | 10THY    | Spool Bearing Bushing  | 19886 | 1009W    | Flange Water Proof          |       |          |                         |
| 18207 | 10SYS    | Drag Click Ratchet     | 19895 | 100A0    | Handle Shaft Cover          |       |          |                         |
| 18208 | 10TJM    | Bearing Spacer         | 19899 | 1009Y    | Roller Clutch Inner         |       |          |                         |
| 18210 | 10TLJ    | Screw                  | 19926 | 1076N    | Nut Lock Plate              |       |          |                         |
| 18211 | 10TLM    | Screw                  | 19959 | 1009A    | Line Roller                 |       |          |                         |
| 18215 | 10TLK    | Line Roller Support    | 19976 | 1009C    | Bushing                     |       |          |                         |
| 18724 | 101D9    | Spring Guide A Collar  | 19989 | 103GW    | Screw                       |       |          |                         |
| 18732 | 101D5    | Rotor Ring             | 19990 | 1055H    | Screw                       |       |          |                         |
| 18735 | 10S2L    | Roller Clutch Assembly | 19992 | 1009G    | Bushing                     |       |          |                         |
| 18741 | 10SYU    | Washer                 | 19993 | 10S7C    | Worm Shaft Retainer         | 18054 | 10G4L    | Anti Line Slip Sticker  |