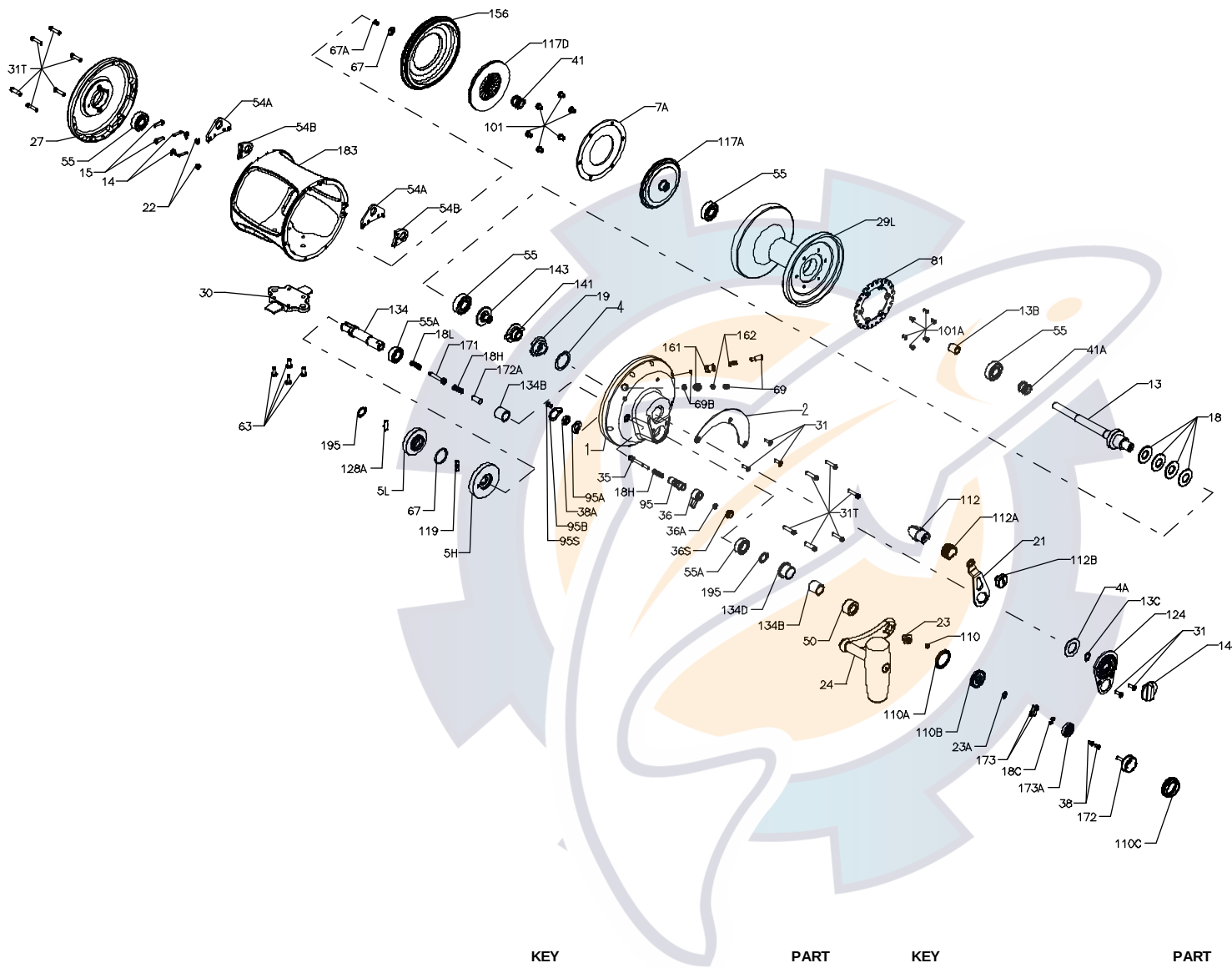




**SPECIFICATIONS AND PRE-SETTING OF DRAG**

| LINE<br>CAPACITY | GEAR<br>RATIO | LINE<br>CLASS | STRIKE<br>SETTING | FULL OR MAX.<br>SETTING |
|------------------|---------------|---------------|-------------------|-------------------------|
| 500yds/80 lb.    | 3.1-1 HIGH    | 80 lb         | 12-28 lbs         | 35-40 lbs               |
| 850yds/50 lb.    | 1.3-1 LOW     | 50 lb         | 12-17 lbs         | 21-26 lbs               |
| 550M/ 0,90mm     | 3,1-1 HIGH    | 37 kg         | 9-12, 5 kg        | 16-18 kg                |
| 780M/ 0,70mm     | 1,3-1 LOW     | 24 kg         | 5,5-8 kg          | 9,5-12 kg               |

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| KEY<br>NO. | DESCRIPTION                 |
|------------|-----------------------------|
| 1          | Right Side Plate Assembly   |
| 2          | Quadrant Ring               |
| 4          | Cam Thrust Washer           |
| 4A         | Cam Teflon Washer           |
| 5H         | Main Gear (High Speed)      |
| 5L         | Main Gear (Low Speed)       |
| 7A         | Metal Drag Washer           |
| 13         | Pinion Gear                 |
| 13B        | Pinion Gear Sleeve          |
| 14         | Dog Spring (2 req.)         |
| 15         | Dog (2 req.)                |
| 18         | Disc Clutch Spring (4 req.) |

| PART<br>NO.  | DESCRIPTION |
|--------------|-------------|
| 001 080VS    |             |
| 002 080VS    |             |
| 004 070      |             |
| 004A070      |             |
| 005 080VS-HS |             |
| 005 080VS-LS |             |
| 007A080      |             |
| 013 080VSW   |             |
| 013B070      |             |
| 014 050      |             |
| 015 050      |             |
| 018 080W     |             |

| KEY<br>NO. | DESCRIPTION                  |
|------------|------------------------------|
| 18C        | Shift Button Spring (2 req.) |
| 18H        | Shift Spring (Heavy)         |
| 18L        | Shift Spring (Light)         |
| 19         | Eccentric Cam                |
| 21         | Eccentric Lever              |
| 22         | Dog Spring Screw (2 req.)    |
| 23         | Screw, Handle (2 req.)       |
| 23A        | Screw (2 req.)               |
| 24         | Handle Complete              |
| 27         | Left Side Plate-Assembly     |
| 29         | Spool                        |
| 30         | Stand                        |

| PART<br>NO. | DESCRIPTION |
|-------------|-------------|
| 018C015KG   |             |
| 018H070     |             |
| 018L015KG   |             |
| 019 070     |             |
| 021 080VS   |             |
| 022 109     |             |
| 023 030VS   |             |
| 038 110C    |             |
| 024 070     |             |
| 027 080VS   |             |
| 029L080VSW  |             |
| 030 080S    |             |

| KEY<br>NO. | DESCRIPTION                   | PART<br>NO. |
|------------|-------------------------------|-------------|
| 31         | Short Screw (5 req.)          | 031T070     |
| 31T        | Side Plate Screw (12 req.)    | 031T080     |
| 33         | Rod Clamp                     | 033 130ST   |
| 34         | Clamp Screw (2 req.)          | 034 080T    |
| 34C        | Rod Clamp Screw w/Nut         | 034C080T    |
| 35         | Click Tongue                  | 035 070     |
| 36         | Click Button                  | 036 050     |
| 36A        | Click Button Nut              | 036 700     |
| 36S        | Click Button Cap              | 036S080ST   |
| 38A        | Click Bushing Nut             | 038 710     |
| 41         | Bearing Spring                | 041 050     |
| 41A        | Drag Spring                   | 041 130     |
| 50         | Shield                        | 050 080ST   |
| 54A        | Harness Lug (2 req.)          | 054A080S    |
| 54B        | Harness Lug (2 req.)          | 054B080S    |
| 55         | Ball Bearing (4 req.)         | 055 080     |
| 55A        | Ball Bearing (2 req.)         | 055 080ST   |
| 59         | Slotted Washer                | 059 050     |
| 62         | Click Spring                  | 062 050     |
| 63         | Stand Screw (4 req.)          | 063 030T    |
| 67         | Pinion Gear Washer            | 067 070     |
| 67A        | Retaining Screw               | 067A070     |
| 69         | Locating Pin (2 req.)         | 069 050     |
| 69A        | Retaining Ring                | 067 080VS   |
| 69B        | Retaining Ring (2 req.)       | 069B050     |
| 81         | Ratchet                       | 081 080S    |
| 88         | Preset Knob Ball              | 088 070     |
| 88A        | Preset Knob Spring            | 018C015KG   |
| 95         | Click Tongue Bushing          | 095 070     |
| 95A        | Retaining Plate               | 095A050     |
| 95B        | Retaining Plate               | 095B070     |
| 95S        | Retaining Plate Screw         | 025 750     |
| 101        | Ratchet Screw (6 req.)        | 101 030     |
| 101A       | Drag Washer Screw (6 req.)    | 101 080VS   |
| 110        | Handle Lock Screw             | 110 060     |
| 110A       | Ring                          | 110A030VS   |
| 110B       | Shift Base                    | 110B030VS   |
| 110C       | Shift Button Retainer         | 110C030VS   |
| 112        | Eccentric Lever Knob          | 112 070     |
| 112A       | Knob Sleeve                   | 112A070     |
| 112B       | Eccentric Knob Screw          | 112B070     |
| 117A       | Retaining Plate w/Drag        | 117A080T    |
| 117D       | Drive Plate w/Drag Washer     | 117D080T    |
| 119        | Coupling Plate                | 119 024KG   |
| 124        | Bridge Cover                  | 124 080VS   |
| 128A       | Drive Plate                   | 128 024KG   |
| 134B       | Sleeve (2 req.)               | 134B080VS   |
| 134D       | Collar                        | 134D080VS   |
| 134        | Gear Stud                     | 134 080VS   |
| 141        | Cam Follower                  | 141 070     |
| 143        | Preset Screw                  | 143 070     |
| 144        | Preset Knob                   | 144 070     |
| 152        | Rod Clamp Nut (2 req.)        | 152A080T    |
| 156        | Drag Cover                    | 156 080VS   |
| 157        | Quadrant Spacing Bushing      | 157S012LT   |
| 161        | Locating Pin Bushing (2 req.) | 161 080VS   |
| 162        | Locating Pin Spring (2 req.)  | 162 050     |
| 171        | Shift Plunger                 | 171 080VS   |
| 172        | Shift Button                  | 172 030VS   |
| 172A       | Spacer                        | 172A015KG   |
| 173        | Catch (2 req.)                | 173 030VS   |
| 173A       | Catch Holder                  | 173A030VS   |
| 183        | Tube Frame                    | 183 080VSW  |
| 195        | Retaining Ring                | 195 600     |
| 195A       | Shift Assembly Retaining      | 195 030VS   |
| 264        | Stand Gasket                  | 264 080T    |