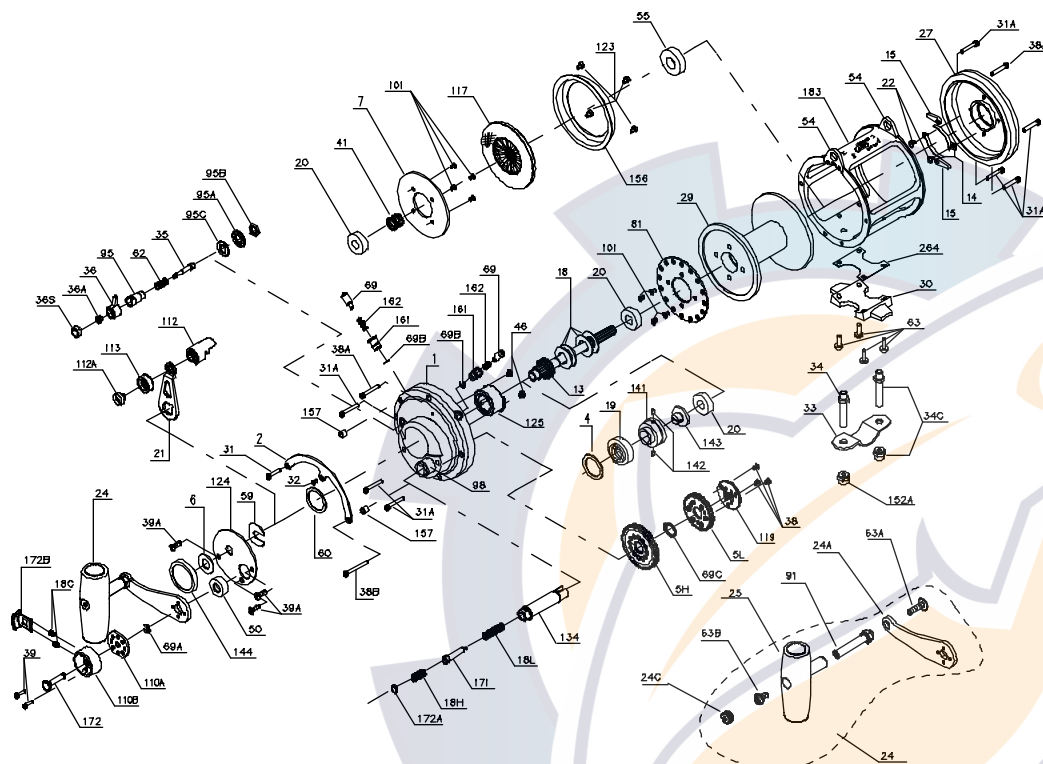




**KEY
NO.**

1	Right Side Plate Assembly
2	Quadrant Ring
4	Cam Thrust Washer
5H	Main Gear (High Speed)
5L	Main Gear (Low Speed)
6	Spacer Washer
7	Metal Drag Washer
13	Pinion Gear
14	Dog Spring (2 req.)
15	Dog
18	Disc Clutch Spring (4 req.)
18C	Shift Button Spring (2 req.)
18H	Shift Spring (Heavy)
18L	Shift Spring (Light)
19	Eccentric Cam
20	Ball Bearing
21	Eccentric Lever
22	Dog Spring Screw (2 req.)
24	Handle Complete
24A	Handle Blank
24C	Handle Knob Cap
25	Knob Assembly
27	Left Side Plate-Assembly

29

DESCRIPTION

**PART
NO.**

001 030SN	Right Side Plate Assembly
002 030	Quadrant Ring
004 030	Cam Thrust Washer
005N030HS	Main Gear (High Speed)
005 030LS	Main Gear (Low Speed)
006 155	Spacer Washer
007 030	Metal Drag Washer
013 030S	Pinion Gear
014 050	Dog Spring (2 req.)
015 050	Dog
018 030	Disc Clutch Spring (4 req.)
018C015KG	Shift Button Spring (2 req.)
018H015KG	Shift Spring (Heavy)
018L015KG	Shift Spring (Light)
019 030W	Eccentric Cam
020 704	Ball Bearing
021 030S	Eccentric Lever
022 109	Dog Spring Screw (2 req.)
024 030S	Handle Complete
024 030S	Handle Blank
024C050	Handle Knob Cap
025 050	Knob Assembly
027 030T	Left Side Plate-Assembly

0291 030T

**KEY
NO.**

DESCRIPTION

30	Stand
31	Short Quadrant Screw
31A	Frame Screw (7 req.)
32	Center Quadrant Screw
33	Rod Clamp
34	Clamp Screw (2 req.)
34C	Rod Clamp Screw w/Nut
35	Click Tongue
36	Click Button
36A	Click Button Nut
36S	Click Button Cap
38	Coupling Plate Screw (3 req.)
38A	Frame Screw (2 req.)
38B	Long Quadrant Screw
39	Shift Housing Screw (2 req.)
39A	Cover Screw
41	L.S. Bearing Spring
46	Cam Housing Screw (2 req.)
50	Shield
54	Harness Lug (2 req.)
55	Ball Bearing
59	Slotted Washer
60	Backing Washer
62	Click Spring
63	Stand Screw (4 req.)
63A	Screw
63B	Screw
69	Locating Pin (2 req.)
69A	Retaining Ring
69B	Retaining Ring (2 req.)
69C	Retaining Ring
81	Ratchet
91	Handle Rivet
95	Click Tongue Bushing
95A	Click Bushing Washer
95B	Click Tongue Bushing
95C	Click Bushing Washer
98	Bridge Bushing
101	Drive Plate Screw (8 req.)
110A	Handle Locking Plate
110B	Handle Lock Cover
112	Eccentric Lever Knob
112A	Eccentric Knob Screw
113	Eccentric Lever Cap
117	Drive Plate w/Drag Washer
119	Coupling Plate
123	Drag Cover Screw (4 req.)
124	Bridge Cover
125	Eccentric Cam Housing
134	Gear Stud
141	Cam Follower
142	Cam Follower Pin (2 req.)
143	Adjusting Screw
144	Preset Knob
152A	Rod Clamp Nut (2 req.)
156	Drag Cover
157	Quadrant Spacing Bushing (2 req.)
161	Locating Pin Bushing (2 req.)
162	Locating Pin Spring (2 req.)
171	Plunger
172	Shift Button
172A	Spring Spacer
172B	Shift Release Button
183	Tube Frame

**PART
NO.**

030 020T	Stand
031T020	Short Quadrant Screw
031 080	Frame Screw (7 req.)
032 014CH	Center Quadrant Screw
033 990	Rod Clamp
034 050T	Clamp Screw (2 req.)
034C050T	Rod Clamp Screw w/Nut
035 050N	Click Tongue
036 050	Click Button
036 700	Click Button Nut
036S080ST	Click Button Cap
101 050S	Coupling Plate Screw (3 req.)
038T050	Frame Screw (2 req.)
038T080	Long Quadrant Screw
039 001	Shift Housing Screw (2 req.)
039A080S	Cover Screw
041 050	L.S. Bearing Spring
046A704	Cam Housing Screw (2 req.)
050N030S	Shield
054 030T	Harness Lug (2 req.)
055 080	Ball Bearing
059 050	Slotted Washer
060 050	Backing Washer
062 050	Click Spring
063 030T	Stand Screw (4 req.)
063A050	Screw
063 050	Screw
069 050	Locating Pin (2 req.)
069B030S	Retaining Ring
069B050	Retaining Ring (2 req.)
069C030S	Retaining Ring
081 050	Ratchet
091N050	Handle Rivet
095 050	Click Tongue Bushing
095A020	Click Bushing Washer
038 710	Click Tongue Bushing
095A050	Click Bushing Washer
098030SN	Bridge Bushing
101 030	Drive Plate Screw (8 req.)
110A015KG	Handle Locking Plate
110B015KG	Handle Lock Cover
112 050	Eccentric Lever Knob
112A050	Eccentric Knob Screw
113 050	Eccentric Lever Cap
117D030	Drive Plate w/Drag Washer
119015KG	Coupling Plate
123 050	Drag Cover Screw (4 req.)
124 030S	Bridge Cover
125 030S	Eccentric Cam Housing
134 030S	Gear Stud
141 030	Cam Follower
142 050	Cam Follower Pin (2 req.)
143 030	Adjusting Screw
144 050	Preset Knob
152A050T	Rod Clamp Nut (2 req.)
156 030T	Drag Cover
157 050	Quadrant Spacing Bushing (2 req.)
161 050	Locating Pin Bushing (2 req.)
162 050	Locating Pin Spring (2 req.)
171015KG	Plunger
172015KG	Shift Button
172A015KG	Spring Spacer
172B015KG	Shift Release Button
183 030S	Tube Frame