

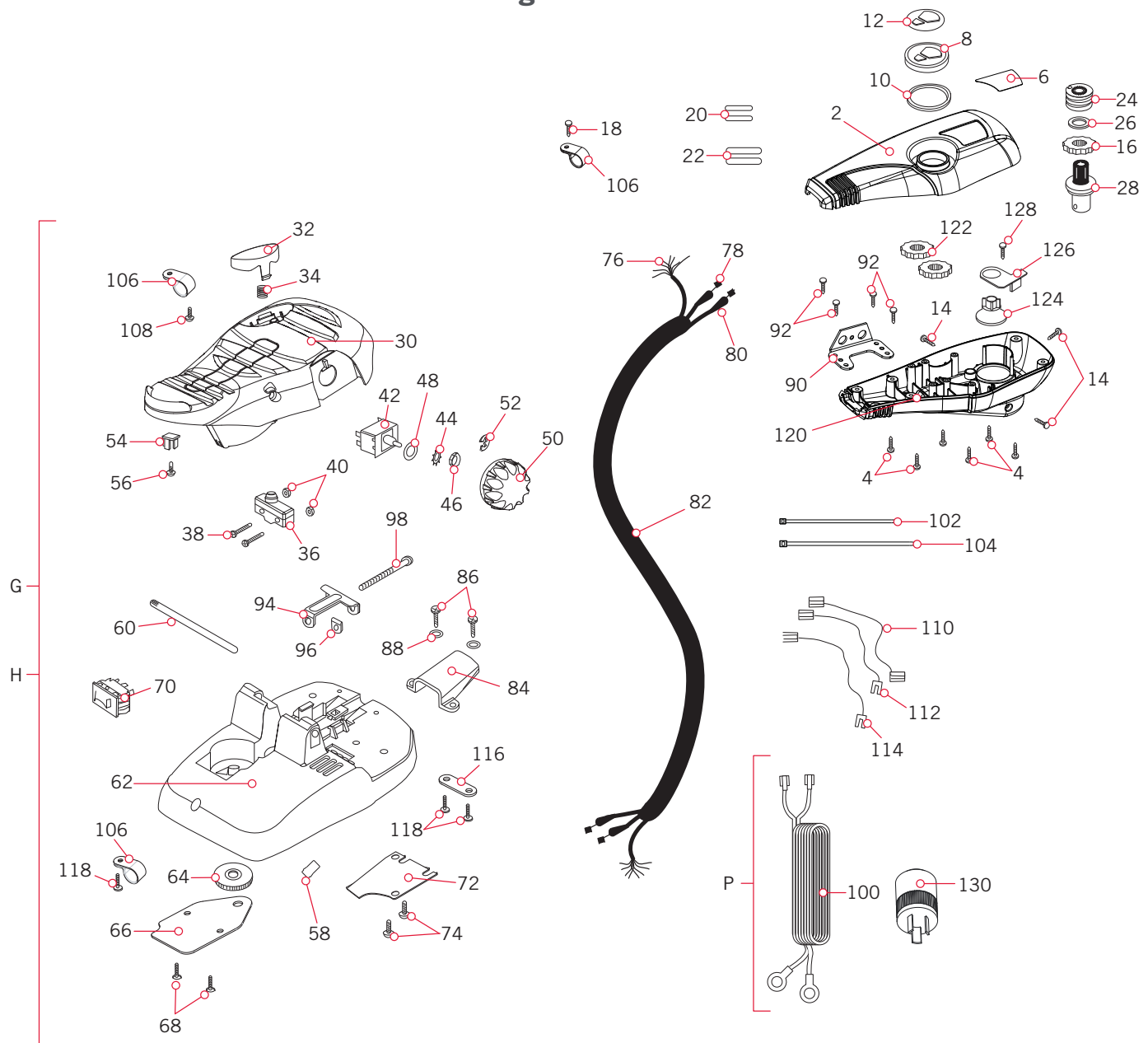
PARTS DIAGRAM & PARTS LIST

EDGE 70 - 70 LBS THRUST - 24 VOLT - 45"/52" SHAFT

This page provides Minn Kota® WEEE compliance disassembly instructions. For more information about where you should dispose of your waste equipment for recycling and recovery and/or your European Union member state requirements, please contact your dealer or distributor from which your product was purchased. Tools required, but not limited to: flat head screw driver, Phillips screw driver, socket set, pliers, wire cutters.

EDGE 70 FOOT PEDAL & CONTROL HEAD

Foot Pedal & Control Head Parts Diagram



PARTS DIAGRAM & PARTS LIST

► Foot Pedal & Control Head Parts List

Assembly	Part #	Description	Notes	Quantity
G	2992126	FOOT PEDAL ASM, EDGE	*W/ MOUNT*	1
H	2992129	FT PED ASM,5-SPD,w/PLUG G	*W/O MOUNT* *W/PLUG*	1
P	2996713	SKEETER PLUG/LEADWIRE ASSY	*W/O MOUNT* *W/PLUG*	1
Item	Part #	Description	Notes	Quantity
2	2260216	COVER,CTRL BOX, EDGE		1
4	2372100	SCREW-#8-18 X 5/8 THD* (SS	*NOT PART OF ASSEMBLY G OR H*	6
6	2265782	DECAL-COVER, EDGE 70/FC		1
8	2260153	POINTER DISC, YELLOW		1
10	2261733	WASHER,ANTI-RATTLE		1
12	2265800	DECAL-INDICATOR		1
14	2053414	SCREW-#8-32 X 1/2 TRI-LOBE PPH	*NOT PART OF ASSEMBLY G OR H*	3
16	2267800	GEAR-INDICATOR		1
18	2372100	SCREW-#8-18 X 5/8 THD* (SS		1
20	2375400	SHRINK TUBE-1/40D X 1-3/4		2
22	2355410	SHRINK TUBE-3/8 DIA. ID X 2"		2
24	2232360	PULLEY-CABLE DRUM		1
26	2261730	WASHER-NYLON A/T CON B		1
28	2996246	TOP BEARING RACE/PINION DR.		1
30	2994497	FOOT PEDAL w/PLUG		1
32	2283700	PUSH BUTTON W/MAG CAVITY		1
34	2302732	SPRING-LOWER PEDAL S/S		1
36	2264040	SWITCH-MOM., CAT# YA-7RB215T		1
38	2262114	SCREW-MOUNTING/SWITCH		2
40	2233100	NUT-SWITCH MOUNT		2
42	2264026	SWITCH-5 SPEED (ALL TERAIR)		1
44	2261701	LOCKWASHER-STAR (ZP STEEL)		1
46	2263105	NUT-HEX 3/8-24, JAM ZP		1
48	2261715	SPACER-SWITCH 5 SP MODELS ZP		1
50	2280110	KNOB-SPEED CTRL,5 SPD		1
52	2263000	E-RING TRU-ARC#5133-43		1
54	2260730	CONNECTOR 1/4 MALE TAB QD		1
56	2332103	SCREW-#6-20 X 3/8 THD*(SS)		1
58	2266413	TENSION SCREW PLATE FTPEDAL		1
60	2260511	PIN-PIVOT A/T FT PDL		1
62	2994556	ASSEMBLY, FT PEDAL BASE/PIN		1
64	2262301	PULLEY (FOOT PEDAL)		1

▲ Not shown on Parts Diagram.

✱ This part is included in an assembly and cannot be ordered individually.

PARTS DIAGRAM & PARTS LIST

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Item	Part #	Description	Notes	Quantity
66	2266401	COVER-PULLEY (STAMPING)		1
68	2301310	SCREW-#8-18 X 1/2 (SS)*		2
70	2254031	SWITCH-MOM/OFF/COM		1
72	2266412	SWITCH PLATE, FT PEDAL		1
74	2332103	SCREW-#6-20 X 3/8 THD*(SS)		2
76	2261208	WIRE HARNESS, A/T FT. PEDAL		1
78	2267505	CABLE ASSY-RIGHT (5')		1
80	2267515	CABLE ASSY-LEFT (5')		1
82	2265430	CABLE JACKET (5') AT MODEL		1
84	2265115	BOOT-FOOT PEDAL BASE		1
86	2372100	SCREW-#8-18 X 5/8 THD* (SS		2
88	2261714	WASHER-MAXXUM FT PDL 18/8 SS		2
90	2261901	BRACKET-CONDUIT AT/MAX		1
92	2223430	SCREW-#8x3/4 PPH,TYPE 25,SS		4
94	2263210	BRACKET-CONDUIT ADJUSTMEN		1
96	2263140	KEEPER-NYLOCK		1
98	2263466	SCREW-1/4-20 X 2" PPH SS/REI		1
100	2261235	LEADWIRE-BATTERY A/T 5-SPD		1
102	9950433	TIE WRAP-4" BLACK		1
104	2256300	TIE WRAP-5.5" BLACK		1
106	2263201	CLAMP WIRE HARNESS MICRO		3
108	2332103	SCREW-#6-20 X 3/8 THD*(SS)		1
110	2260301	CONNECTING WIRE (SWITCH)		1
112	2260312	WIRE,BLK W/WHT STRP 19 1/4"		1
114	2260322	WIRE,BLK W/BUE STRP-12"		1
116	2263205	CLAMP-LEADWIRE (STAMPING)		1
118	9953104	SCREW-#8 X 1/2" PPH S/S		3
120	2262515	CONTROL BOX		1
122	2267800	GEAR-INDICATOR		2
124	2262221	INDICATOR-DRIVE (YELLOW)		1
126	2261905	BRACKET/INDICATOR		1
128	2223430	SCREW-#8x3/4 PPH,TYPE 25,SS		1
130	2266710	PLUG-MARINCO MALE 30AMP 125V	*W/O MOUNT* *W/PLUG*	1
▲	2267162	MANUAL, EDGE/FC		1
▲	2274997	PARTS LIST, EDGE 70/FC		1
▲	2015800	HANG TAG "CAUTION..TILT HINGE"		1
▲	2015801	HANG TAG-PINK "CAUTION..HG/DR"		1
▲	2006809	PRODUCT LABELS,"CAUTION HEAVY"		1

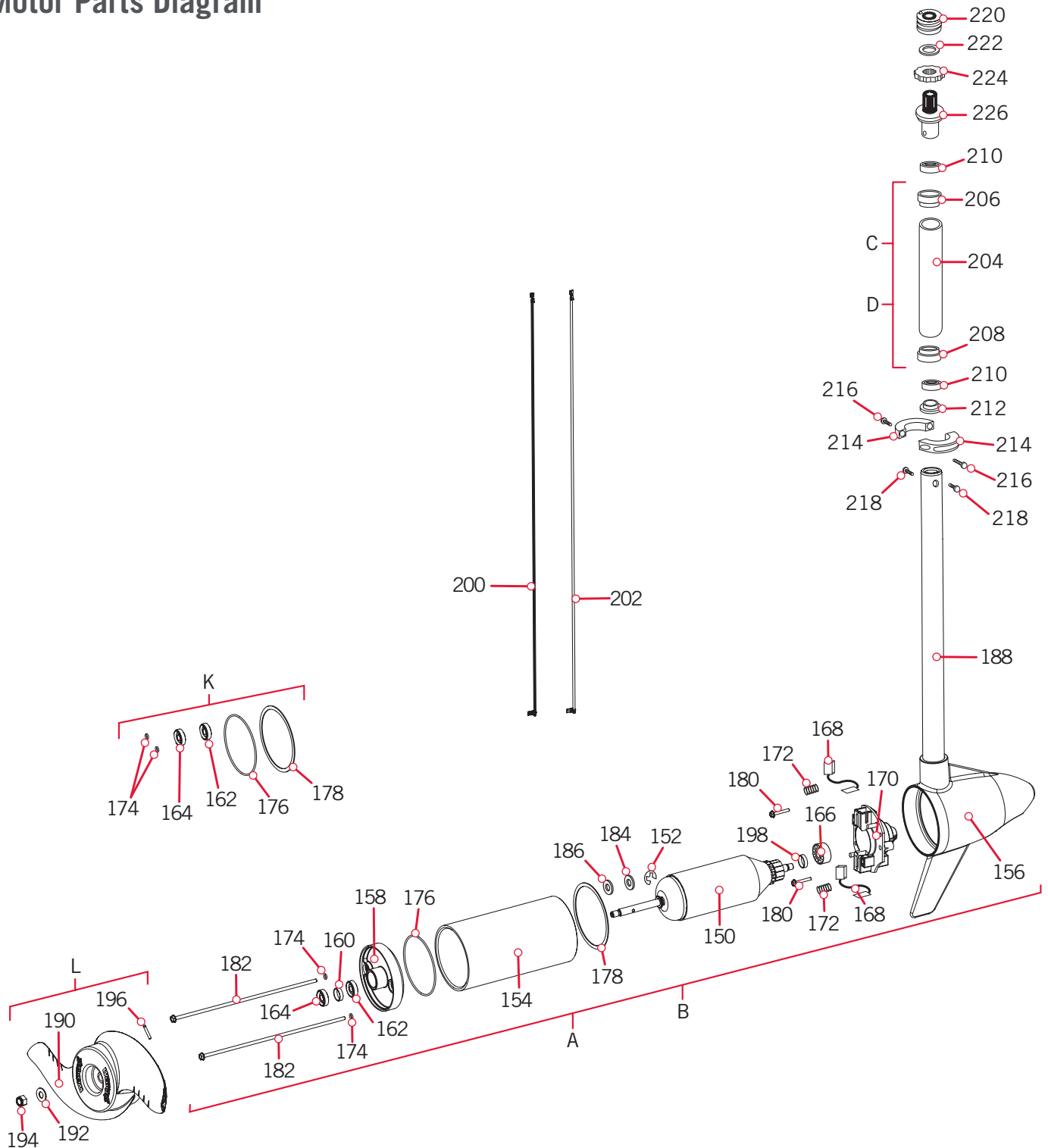
▲ Not shown on Parts Diagram.

✱ This part is included in an assembly and cannot be ordered individually.

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EDGE 70 MOTOR

Motor Parts Diagram



PARTS DIAGRAM & PARTS LIST

Motor Parts List

Assembly	Part #	Description	Notes	Quantity
A	2096063	MTR ASY 24V 3.62 SC 70#FW	*45"	1
B	2096065	MTR ASY 24V 3.62 SC 70#FW	*52"	1
C	2992012	TUBE W/BEARING RACE ASSY	*45"	1
D	2992016	TUBE W/BEARING RACE ASSY	*52"	1
K	2888460	SEAL & O-RING KIT TURBO PRO		1
L	1378121	PROP IND 2061122 (1 EA)		1
Item	Part #	Description	Notes	Quantity
150	2-100-128	ARMATURE ASM 24V 3.62",70		1
152	788-015	RETAINING RING		1
154	2-200-005	CTR HSG ASY 3.6 FW-MAGNET		1
156	2-300-042M	BRUSH END ASY 24V 3.625 SPCOIL	*45"	1
	2-300-139M	BRUSH END ASY 24V 3.625 SPCOIL	*52"	1
158	2-400-101A	PLAIN END HSG ASY 3.625		1
160	144-049	BEARING - FLANGE		1
162	880-003	SEAL		1
164	880-006	SEAL WITH SHIELD		1
166	140-010	BEARING - BALL		1
168	188-038	BRUSH ASSEMBLY, 3.625", 70#		2
170	738-038	BRUSH PLATE, 3.625", 70#		1
172	975-042	SPRING-TORSION, 70# LOWER UNIT		2
174	701-008	O-RING	*THRU-BOLT*	2
176	337-036	GASKET		1
178	701-081	O-RING		1
180	830-007	SCREW, # 8-32		2
182	830-008	THRU BOLT 10-32 x 9.205		2
184	990-067	WASHER - STEEL THRUST		1
186	990-070	WASHER - NYLATRON		1
188	2032061	TUBE W/CSK HOLE-43 3/4"	*45"	1
	2032067	TUBE COMP 52" W/CSK HOLE	*52"	1
190	2091160	PROP-WW2 (3 5/8") REAMED		1
192	2151726	WASHER-5/16 STD (S/S)		1
194	2053101	NUT-PROP,NYLOC (MED) 5/16 SS		1
196	2092600	PIN-DRIVE 1.06" LG (SS)		1
198	725-035	PAPER TUBE - SEAL BORE		1
200	640-005	LEADWIRE BLK 10 AWG 57 GPT	*45"	1
	640-006	LEADWIRE BLK 10 AWG 61 3/4 GPT	*52"	1

▲ Not shown on Parts Diagram.

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PARTS DIAGRAM & PARTS LIST

Item	Part #	Description	Notes	Quantity
202	640-114	LEADWIRE RED 10 AWG 59 GPT	*45"	1
	640-115	LEADWIRE RED 10 AWG 63 3/4 GPT	*52"	1
204	2272069	TUBE OUTER-21" 4 HOLES	*45"	1
	2272067	TUBE OUTER-24" 4 HOLES	*52"	1
206	2266260	BEARING RACE		1
208	2266220	BEARING RACE-STEEL		1
210	2266000	BEARING BALL-STEEL		2
212	2266115	BEARING CONE		1
214	2261622	COLLAR HALF,ALUM (2 PER)		2
216	2263453	SCREW-1/4-20 X 1" SHCS S/S		2
218	2263410	SCREW-#8-32 X 5/16(ZN PL)		2
220	2232360	PULLEY-CABLE DRUM		1
222	2261730	WASHER-NYLON A/T CON B		1
224	2267800	GEAR-INDICATOR		1
226	2996246	TOP BEARING RACE/PINION DR.		1
▲	810-001	RIVET-.25"		4

▲ Not shown on Parts Diagram.

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Mount Parts Diagram

PARTS DIAGRAM & PARTS LIST

Mount Parts List

Assembly	Part #	Description	Notes	Quantity
E	2991646	MNT ASM EDGE FW SHORT	*45**	1
F	2991647	MNT ASM EDGE FW LONG	*52**	1
J	2994838	BAG ASSY-(BOLTS,NUTS,WASHERS)		1
M	2993812	LATCH STRAP ASSEMBLY LONG		1
N	2991829	HINGE BASE/DOOR ASY		1
R	2994886	BAG ASSY, PULL GRIP/WASHER		1
Item	Part #	Description	Notes	Quantity
240	2266507	BOWPLATE EXTRUSION,LNG,FW	*52**	1
	2266502	BOWPLATE EXTRUSION,STD,FW	*45**	1
242	2263905	MOTOR REST, A/T, BLK		1
244	2303430	SCREW-1/4-20 X 5/8-SELFTAP ZP		6
246	2265702	DECAL, MOTOR REST EDGE FW		2
248	2264377	LOWER ARM EXT,LNG,FW	*52**	1
	2264372	LOWER ARM EXT,STD,FW	*45**	1
250	2266002	BEARING-NYLINER 3/8" SHAFT		4
252	2260503	PIN-PIVOT		3
254	2150405	PULL GRIP	*45**	1
	2150400	PULL-GRIP (RAW)	*52**	1
256	2151700	WASHER-EYE SHAFT(.562 OD) SS		1
258	2263607	LATCH STRAP, LONG MOUNT	*52**	1
	2263605	LATCH STRAP, LOWER ARM	*45**	1
260	2261902	BRACKET-LATCH	*52**	2
	2261903	BRACKET-LATCH	*45**	2
262	2268602	RIVET 1/8" BUTTONHEAD BLIND SS		4
264	2262709	SPRING-LATCH PIN		1
266	2260501	PIN-LATCH		2
268	2261544	YOKE-TUBE		1
270	2264272	ARM-UPPER, LONG	*52**	1
	2264271	ARM-UPPER, SHORT	*45**	1
272	2263510	BOLT-SHOULDER, SS		2
274	2251601	ROPE (44.5"), MAXXUM MNT	*45**	1
	2251603	ROPE (48"), EDGE MOUNT	*52**	1
276	2263805	STRAP-HOOK&LOOP,22.5"1-PC.BRKT		1
278	2267302	BUSHING-PWDR MTL 7/16 ID SS		2
280	2267303	BUSHING-PWDR MTL 3/8 ID SS		2
282	2263505	BOLT 3/8-16 UNC X 4.25" HEXHD		1

▲ Not shown on Parts Diagram.

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PARTS DIAGRAM & PARTS LIST



Item	Part #	Description	Notes	Quantity
284	2263114	NUT-NYLOCK JAM 3/8-16 UNC		1
286	2261892	HINGE BASE EXTRUSION,FW		1
288	2261897	HINGE DOOR EXTRUSION,FW		1
290	2260905	KNOB-SOFT GRIP,HG/DR,ZNC		1
292	2261728	WASHER-RETAINING 3/8 THREADS		1
294	2053415	SCREW-#8-32 X 3/8 TRI-LOBE PPH		2
296	2261732	WASHER-#8, NYLON BLACK		2
298	2264703	INSERT-THREADED (EDGE)		1
300	2263462	SCREW-1/4-20 X 2" S/S PPH ADJT		6
302	2261713	WASHER-1/4 FLAT 18-8 SS		6
304	2263103	NUT-1/4-20 NYLOCK SS		6
306	2262310	GUIDE-ROPE		1

▲ Not shown on Parts Diagram.
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