

# MODEL: ABU SP REV02 MGX30

| ITEM | DESCRIPTION          | SAP#    | ITEM | DESCRIPTION             | SAP#    |
|------|----------------------|---------|------|-------------------------|---------|
| 1    | DRAG KNOB ASSY       | 1378835 | 42   | ROTOR SCREW (3REQ)      | 1207341 |
| 2    | SPOOL                | 1378836 | 43   | ROTOR                   | 1378854 |
| 2A   | MAIN SPOOL ASSY      | 1378837 | 44   | CARBON PLATE            | 1378855 |
| 2A   | SPARE SPOOL ASSY     | 1378838 | 45   | ROTOR SLEEVE            | 1378856 |
| 3    | KEY WASHER (2REQ)    | 1378763 | 46   | ROTOR NUT               | 1378801 |
| 4    | DRAG WASHER (2REQ)   | 1206635 | 47   | ROTOR NUT WASHER        | 1378802 |
| 5    | EARED WASHER         | 1378764 | 48   | SCREW                   | 1378803 |
| 6    | SPOOL CLICK RETAINER | 1378765 | 49   | PINION GEAR BUSHING     | 1378804 |
| 7    | SPOOL CLICK          | 1378766 | 50   | WASHER                  | 1378805 |
| 8    | O-RING               | 1378767 | 51   | SCREW (3REQ)            | 1216637 |
| 9    | SPOOL BOTTOM         | 1378839 | 52   | BEARING COVER           | 1378857 |
| 10   | CLIP                 | 1378769 | 53   | BEARING (4REQ)          | 1378807 |
| 11   | LINE CLIP SHIM       | 1378770 | 54   | BEARING SLEEVE          | 1378808 |
| 12   | LINE CLIP            | 1378771 | 55   | ONE WAY CLUTCH          | 1378809 |
| 13   | LINE CLIP SPRING     | 1216569 | 56   | CLUTCH SPRING           | 1378810 |
| 14   | SPACE WASHER         | 1378773 | 57   | PINION GEAR             | 1378858 |
| 15   | O-RING               | 1378774 | 58   | SCREW                   | 1201858 |
| 16   | BEARING SLEEVE       | 1378840 | 59   | N-R CAM                 | 1378859 |
| 17   | BEARING              | 1224308 | 60   | SWITCH SPRING           | 1378860 |
| 18   | SEAL                 | 1378841 | 61   | IAR SWITCH              | 1378861 |
| 19   | SPOOL SHAFT WASHER   | 1378777 | 62   | WASHER (3REQ)           | 1201870 |
| 20   | MAIN SHAFT           | 1395734 | 63   | SCREW (2REQ)            | 1378813 |
| 21   | SCREW (2REQ)         | 1378779 | 64   | SCREW                   | 1378814 |
| 22   | BAIL HOLDER          | 1378843 | 65   | DUST CAP                | 1378817 |
| 23   | BUSHING (2REQ)       | 1378781 | 66   | SCREW (6REQ)            | 1378818 |
| 24   | BAIL WIRE UNDERLAY   | 1378782 | 67   | BEARING RETAINER (2REQ) | 1378862 |
| 25   | BAIL WIRE            | 1378845 | 68   | SIDE COVER              | 1378863 |
| 26   | SHIM                 | 1378784 | 69   | BODY ASSY               | 1378864 |
| 27   | BEARING (2REQ)       | 1395730 | 70   | SHIM                    | 1378822 |
| 28   | LINE ROLLER          | 1378785 | 71   | DRIVE GEAR              | 1378823 |
| 29   | LINE SLIDER WASHER   | 1378786 | 72   | SHIM                    | 1378824 |
| 30   | LINE ROLLER COLLAR   | 1378846 | 73   | HANDLE ASSY             | 1378865 |
| 31   | BAIL ARM             | 1378847 | 74   | O/S SLIDER              | 1403858 |
| 32   | SCREW                | 1378789 | 75   | SCREW                   | 1395731 |
| 33   | SCREW                | 1378790 | 76   | O/S GEAR PIN            | 1378827 |
| 34   | BAIL ARM COVER       | 1378848 | 77   | O/S GEAR BEARING        | 1393642 |
| 35   | BAIL ARM SPRING      | 1378849 | 78   | O/S GEAR                | 1403859 |
| 36   | SPRING SEAT          | 1378793 | 79   | O/S GEAR BUSHING        | 1378829 |
| 37   | PIVOT LEVER          | 1378794 | 80   | SCREW                   | 1395732 |
| 38   | TRIP PLUNGER         | 1378850 | 81   | O/S SLIDER GUIDE        | 1378868 |
| 39   | ROTOR BRAKE          | 1378851 | 82   | TRANSFER GEAR           | 1403857 |
| 40   | ROTOR BRAKE SPRING   | 1378852 | 83   | FRAME STEM ASSY         | 1378869 |
| 41   | RUBBER SLEEVE        | 1378853 |      |                         |         |

## EXPLODED VIEW

